

Parts List:



Trunnion



Support Plate with (4) 6-32 x 1/2 screws and (3) 8-32 x 1/4 screws.



Carbon-Fiber Free Float Tube

Quality Guarantee

At AP Industries, we like to pride ourselves on quality and customer commitment. If you are ever unsatisfied with any of our products, let us know immediately. We will do whatever it takes to make it right!



Carbon-Fiber Free Float Tube Installation

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Disassembly

1. Remove the current handguard or free float tube.
2. Remove the gas block and gas tube.
3. Loosen the barrel nut and remove it from the receiver.
4. Remove the snap ring, spring and delta ring if necessary.
5. Remove the barrel from the receiver.

Tube Installation

1. Start with a disassembled upper receiver and a stripped mil-spec barrel nut.
2. Place the barrel in the receiver



3. Slide the trunnion over the mil-spec barrel nut.



4. Slide the barrel nut over the barrel and towards the receiver.
4. Tighten the barrel nut to the proper Specifications



5. Tighten the barrel nut to the proper specifications.
6. Index the trunnion to the barrel nut.



7. The indexing tab should be aligned in the 6 o'clock position.
8. Secure the trunnion to the barrel nut using the support plate and the 4 6-32 x 1/2 screws. Use a small drop of blue Loctite on each screw.



9. If the gas block is going to be covered, install it now.

10. Slide the carbon-fiber tube over the trunnion and attach it using the 3 8-32 x 1/4 screws. Use a small drop of blue Loctite on each screw.



Disclaimer

The installation of the carbon-fiber free float tube should only be performed by a competent gunsmith or qualified armorer.